



INDUSTRIAL MONITORING INSTRUMENTATION



PREDICTIVE MAINTENANCE

Predictive Maintenance (PdM) is a process by which a maintenance technician is alerted to a problem developing in a critical production machine. If a PdM program is run successfully, this alert gives enough warning not only to determine what the problem is but also to order the parts and schedule the people necessary to repair it. Ideally, this warning would also provide the luxury to schedule the maintenance during a planned outage rather than at an inopportune time. This, in a nutshell, is how Predictive Maintenance programs work and they have been used successfully in many industries for decades.

HIGHLIGHTS

- Durable, stainless steel housing
- Welded, hermetic sealing
- Electrical case isolation
- 10 mV/g, 50 mV/g, 100 mV/g, 500 mV/g sensitivities available
- Integral, and armored integral, options available
- Hazardous area approved versions available

APPLICATIONS

- Gearboxes
- Motors
- Bearings
- Machine Tools

LOW COST ICP® ACCELEROMETERS

- Higher sensitivity tolerance than precision accelerometers
- NIST traceable, single-point calibration at 100 Hz



LOW-PROFILE

MODEL 602D01

- Most popular side-exit accelerometer
- Low profile casing
- Ceramic shear, hermetically sealed



SMALL SIZE

MODEL 603C01

- Our most popular accelerometer
- Compact & low cost
- 0.5 to 10,000 Hz



SMALL SIZE, LOW COST

MODEL 608A11

- Excellent sensor for submersible applications
- Small size (9/16" footprint)
- Integral cable easily connects to boxes

THE SWIVELER® & SPINDLER® ICP® ACCELEROMETERS



THE SWIVELER®

MODEL 607A01, M607A01

- Patented 360° swivel mount design
- Frequency range: 0.5 to 10k Hz



THE SWIVELER®

MODEL 607A11

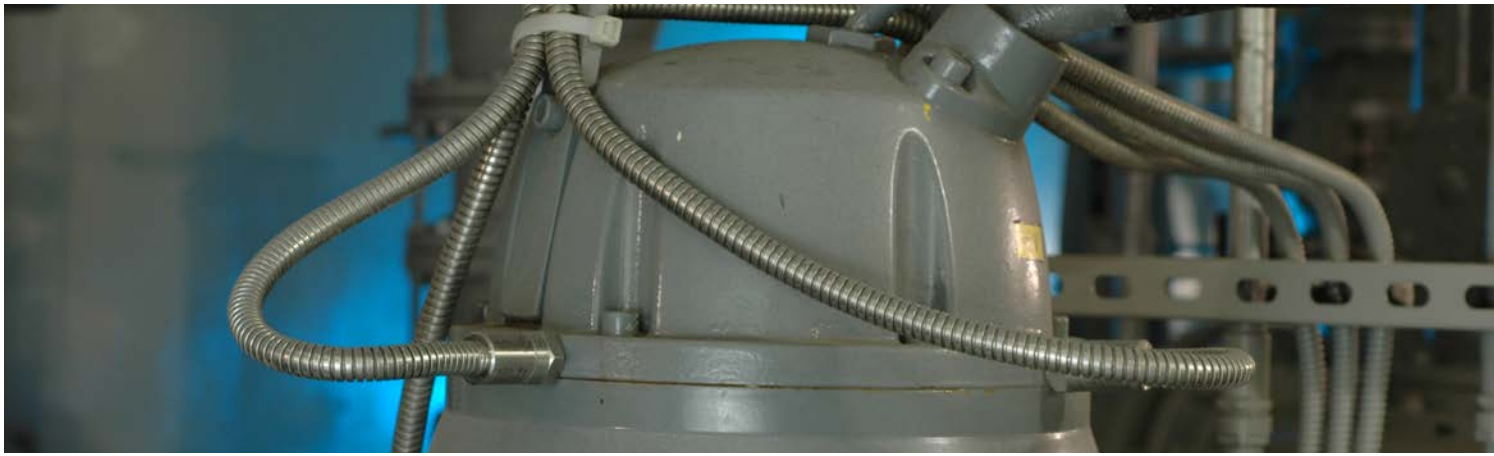
- Completely submersible Ideal for sub pumps & applications
- The world's smallest submersible industrial accelerometer



THE SPINDLER®

MODEL 607A61

- Armored integral cable is ideal for rugged applications



PRECISION ICP® ACCELEROMETERS

- Tighter sensitivity tolerances for effective machinery analysis & fault diagnostics
- NIST traceable calibration through full frequency range locations



CERAMIC, GENERAL PURPOSE

MODEL 625B01

- 5% sensitivity tolerance
- Through-hole mounting
- Intrinsically safe, velocity output versions



QUARTZ, GENERAL PURPOSE

MODEL 628F01

- 5% sensitivity tolerance
- Excellent for transient temperature applications
- Intrinsically safe, velocity output versions



CERAMIC, GENERAL PURPOSE

MODEL 622B01

- 5% sensitivity tolerance
- Excellent high frequency energy (HFE) response
- Intrinsically safe, velocity output versions

ICP® ACCELEROMETERS WITH QUARTZ SENSING ELEMENT



GENERAL PURPOSE

MODEL 624B01

- Temperatures to 325 °F (163 °C)
- Through-hole mounting



SMALL SIZE

MODEL 627A01

- Temperature stable
- 0.33 to 10,000 Hz



PRECISION

MODEL 628F01

- Frequency range: 0.3 to 12k Hz
- Low temperature coefficient



HIGH TEMPERATURE ICP® ACCELEROMETERS



CERAMIC, GENERAL PURPOSE

MODEL HT602D01

- Through-hole mounting
- Temperatures to 325 °F (163 °C)
- Ceramic sensing element



CERAMIC, GENERAL PURPOSE

MODEL HT622B01

- Low noise
- Temperatures to 325 °F (163 °C)
- Ceramic sensing element



QUARTZ, GENERAL PURPOSE

MODEL HT628F01

- Quartz sensing element
- Temperatures to 325 °F (163 °C)
- Welded hermetic sealing

CRYOGENIC ICP® ACCELEROMETERS



QUARTZ, GENERAL PURPOSE

MODEL 637A06

- 25 mV/g Sensitivity
- Operates in temperatures down to -320 °F (-196 °C)
- Low profile



QUARTZ, GENERAL PURPOSE

MODEL 638A06

- 25 mV/g Sensitivity
- Operates in temperatures down to -320 °F (-196 °C)
- Top exit



HIGH FREQUENCY ICP® ACCELEROMETERS



CERAMIC, HIGH FREQUENCY

MODEL 623C01

- 10 mV/g or 100 mV/g sensitivities
- ± 3 dB frequency response up to 15 kHz
- Intrinsically safe options available



VERY HIGH FREQUENCY

MODEL 621C40

- 10 mV/g sensitivity
- ± 3 dB frequency response up to 30 kHz
- Intrinsically safe options available



CERAMIC, GENERAL PURPOSE

MODEL 635A01

- 100 mV/g sensitivity
- ± 3 dB frequency response up to 15 kHz
- 1/4-28 thru bolt, 2-pin MIL connector

LOW FREQUENCY ICP® ACCELEROMETERS



CERAMIC, HIGH SENSITIVITY

MODEL 626B01

- 100 mV/g sensitivity
- ± 3 dB frequency response down to 0.2 Hz



CERAMIC, HIGH SENSITIVITY

MODEL 626B02

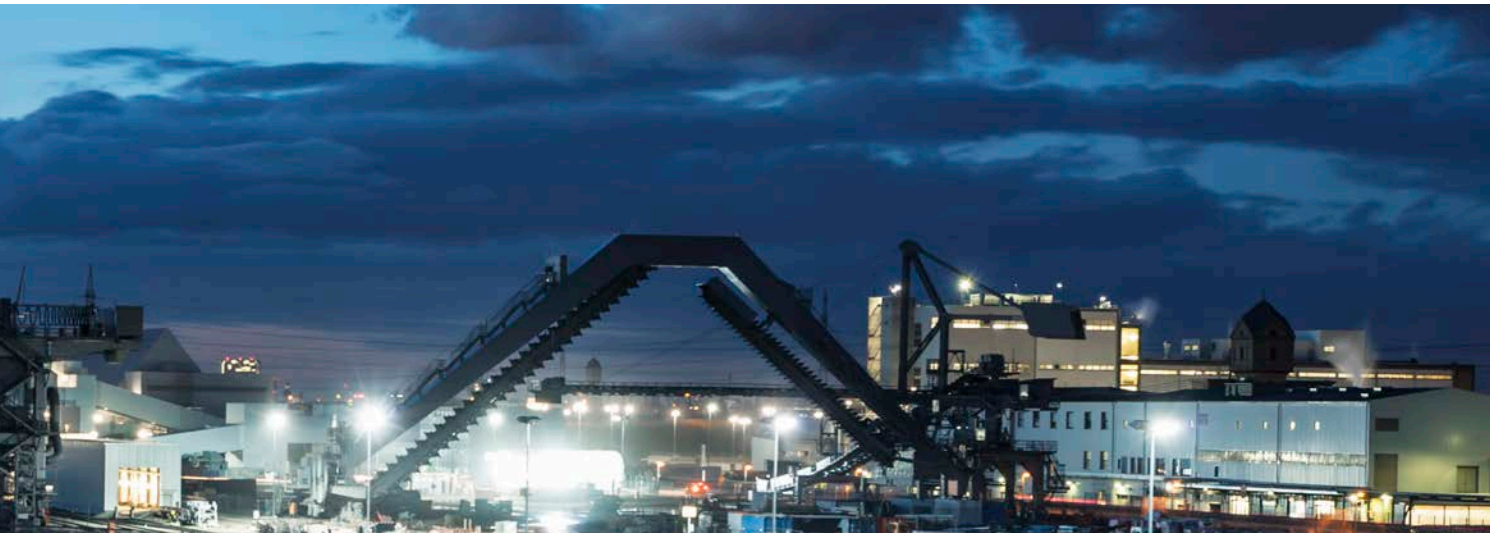
- 500 mV/g sensitivity
- ± 3 dB frequency response down to 0.2 Hz



CERAMIC, HIGH SENSITIVITY

MODEL 626A04

- 10 V/g sensitivity
- ± 3 dB frequency response down to 0.04 Hz



MULTI-AXIS INDUSTRIAL ICP® ACCELEROMETERS



TRIAXIAL, LOW COST

MODEL 604B31

- Low cost triaxial option
- 0.5 to 5000 Hz
- Side exit, 4-pin connector



PRECISION TRIAXIAL

MODEL 629A31

- Precision triaxial sensor
- 0.8 to 8000 Hz
- 4-pin bayonet connector



PRECISION TRIAXIAL

MODEL 639A91

- Precision triaxial sensor
- 0.5 to 13000 Hz
- M12 connector

EMBEDDABLE ACCELEROMETERS

- Mountable via adhesive or soldering and choice of either integral cable or solder pin electrical connections
- Variety of sensitivities to accommodate a wide range of applications
- Charge output piezoelectric, voltage output ICP®, and 3-wire low power options



LOW PROFILE

MODEL T0-5



PRECISION TRIAXIAL

MODEL T0-5



PRECISION TRIAXIAL

MODEL T0-8



PROCESS MONITORING & PROTECTION

IMI's 4-20 mA industrial vibration sensors integrate an accelerometer and vibration transmitter within a standard, robust accelerometer housing. This provides a more compact and cost-effective solution than a conventional accelerometer with separate vibration transmitter. Scaled in velocity or acceleration output signals, these 4-20 mA industrial vibration sensors provide 24/7 online protection for critical plant machinery.

All IMI sensors and vibration switches are designed to withstand the rigors of harsh industrial environments.

HIGHLIGHTS

- Cost effective
- Provides 24 / 7 protection
- Operates from loop power
- Outputs acceleration, velocity, or displacement
- Works with PLC, DCS, & SCADA systems
- Intrinsically safe versions available for all models

APPLICATIONS

- Cooling Towers
- Pumps
- Reciprocating Machinery
- Bearing Condition
- Air separators

4-20 mA INDUSTRIAL VIBRATION SENSORS & TRANSMITTERS



4-20 MA VIBRATION SENSORS

SERIES (EX)64X

- Available in top or side exit casings
- Peak or RMS, acceleration or velocity



ICP® IN-LINE TRANSMITTER

MODEL 682A09

- Converts ICP® sensors to loop powered transmitters
- Outputs 4-20 mA proportional to velocity plus analog raw vibration output



ULTRA LOW FREQUENCY DISPLACEMENT SENSOR

MODEL 653A01

- Ideal for slow rotating equipment
- Measures absolute peak to peak displacement

4-20 mA USB PROGRAMMABLE VIBRATION TRANSMITTERS



RECIPROCATING MACHINERY PROTECTOR

MODEL 649A01

- Detects faults / mechanical looseness in reciprocating compressors
- Outperforms impact transmitters



BEARING CONDITION TRANSMITTER

MODEL 649A03

- Provides early warning of Rolling Element Bearing faults
- Works on constant & variable speed drives



PROGRAMMABLE 4-20 MA OUTPUT SENSOR

MODEL 649A04

- Outputs acceleration, velocity, or displacement
- Selectable low & high pass filters

4-20 mA DIN RAIL MODULES



BEARING FAULT DETECTOR

MODEL 682C05

- Powers ICP® accelerometers
- Dual 4-20 mA output



UNIVERSAL TRANSMITTER

MODELS 682A06, 682A16

- 24 VDC loop power for 4-20 mA sensors (682A06)
- ICP® power for ICP® (682A16)



VIBRATION TRANSMITTER

MODEL 682C03

- Outputs 4-20 mA signal proportional to acceleration, velocity, or displacement
- ICP® accelerometer input

4-20 INDICATOR ALARMS



INDICATOR/ALARM

SERIES 683A

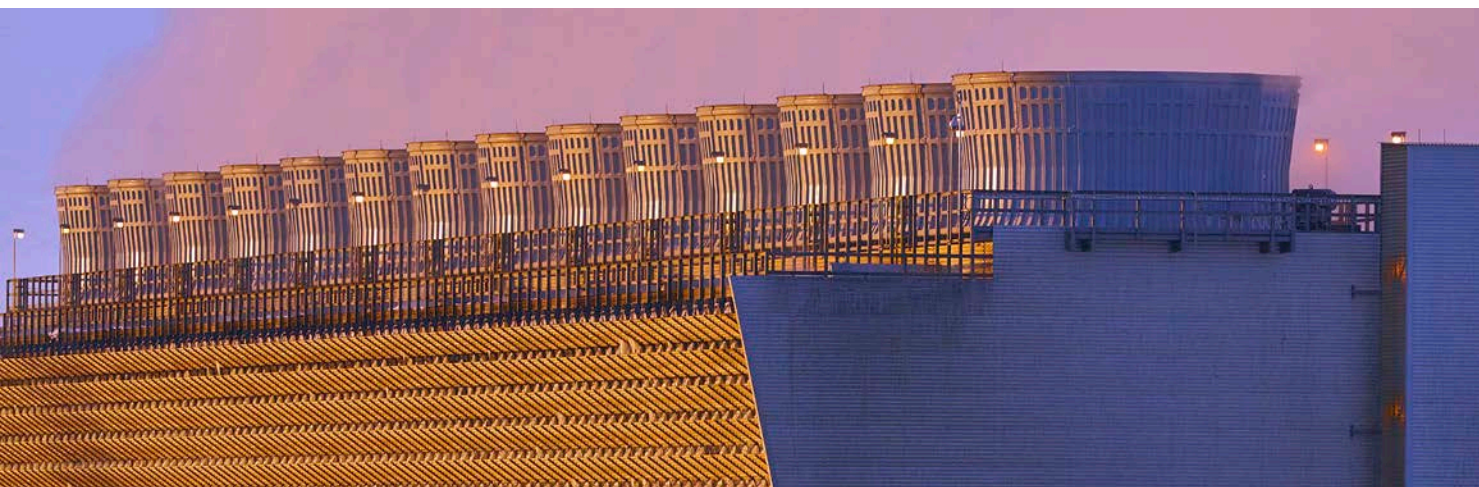
- Loop power for two-wire 4-20 mA sensors or ICP® power for ICP® accelerometers
- Fully programmable
- Dual setpoint annunciators and relays



INDICATOR/ALARM ENCLOSURE

MODEL 684A

- Designed for use with 683A modules
- Available with up to 24 channels
- Rugged, NEMA 4X enclosure, available in fiberglass, stainless steel, or painted steel



USB PROGRAMMABLE SMART SWITCH

SERIES 686

- Programmable delays eliminate false trips
- Competitive price compared to mechanical switches
- Explosion proof options available



ELECTRONIC VIBRATION SWITCH

SERIES 685B

- Lower cost than competitive models
- Dual set points (relays)
- Explosion proof options available



LINEAR ADJUST MECHANICAL VIBRATION SWITCH

SERIES 685AX9

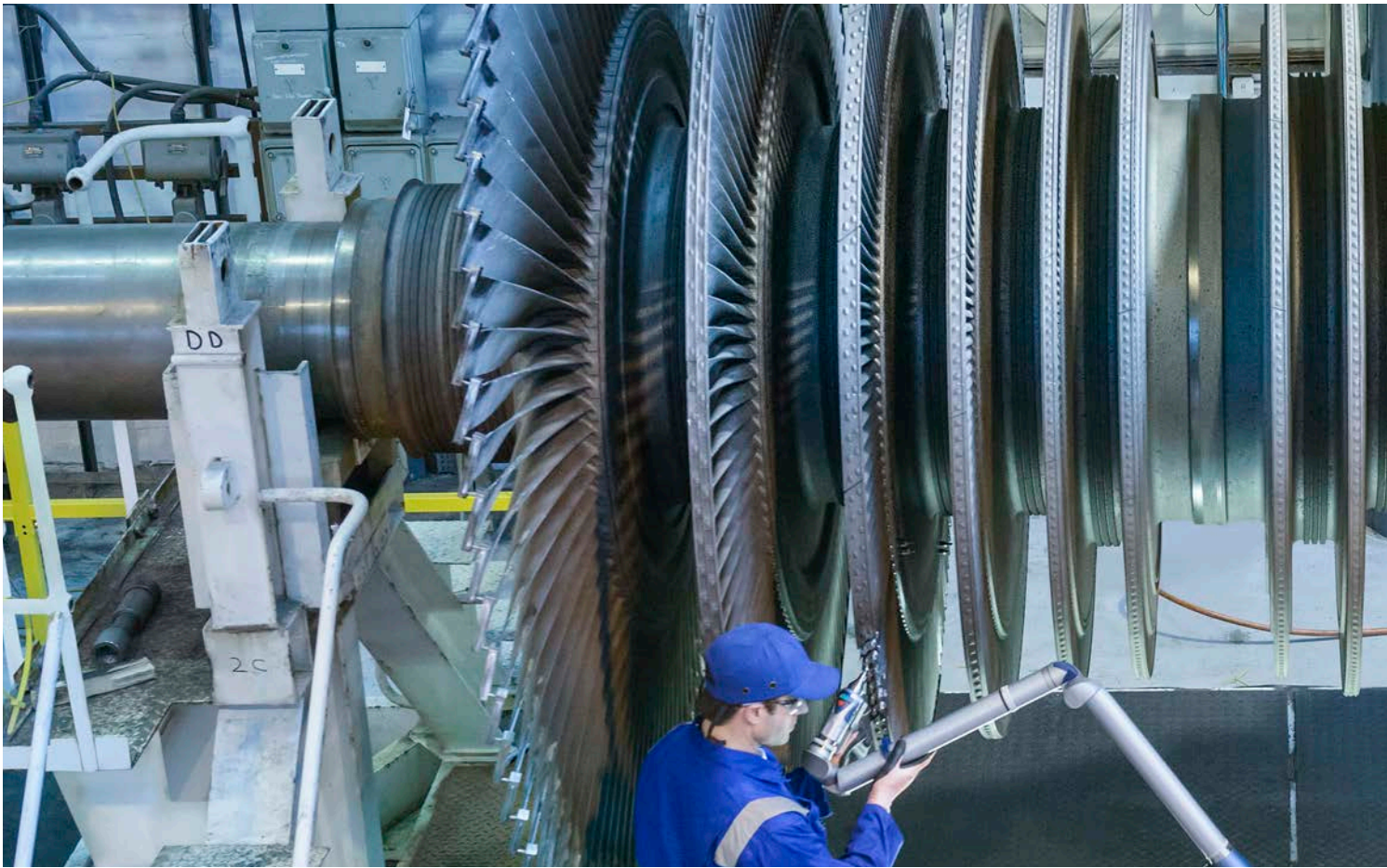
- Patented spring-loaded, magnetically coupled mechanism
- Cost effective protection for less-critical applications
- Better control over trip sensitivity



MECHANICAL VIBRATION SWITCH

SERIES 685A08

- Weatherproof & CSA/UL approved, explosions proof
- Cost effective protection for less-critical applications
- Requires no power



ENERGY & POWER GENERATION

IMI Sensors specializes in the design and manufacture of innovative sensors and associated signal conditioning instrumentation to meet the demanding requirements of the energy, power generation, reciprocating equipment, oil & gas, and petrochemical industries. Whether involved with design evaluations, field testing, critical component or process monitoring, IMI provides comprehensive condition monitoring solutions for all rotating machinery applications.

APPLICATIONS

- Gas Turbines
- Compressors
- Oil & Gas
- Wind Turbines



ACCELEROMETERS FOR GAS TURBINE MONITORING



HIGH TEMPERATURE ACCELEROMETER

MODEL EX615A42

- 100 pC/g sensitivity
- Temperatures up to 500 °F (260 °C)



HIGH TEMPERATURE ACCELEROMETER

MODEL EX600B13

- 100 pC/g sensitivity
- Temperatures up to 500 °F (260 °C)



VERY HIGH TEMPERATURE ACCELEROMETER

SERIES EX619A11

- 50 pC/g sensitivity
- Temperatures up to 900 °F (482 °C)



HIGH TEMPERATURE CHARGE OUTPUT ACCELEROMETER

MODEL 357A63

- .53 pC/g sensitivity
- Temperatures up to 900 °F (482 °C)



EXTREME TEMP CHARGE OUTPUT ACCELEROMETER

SERIES EX357E9X

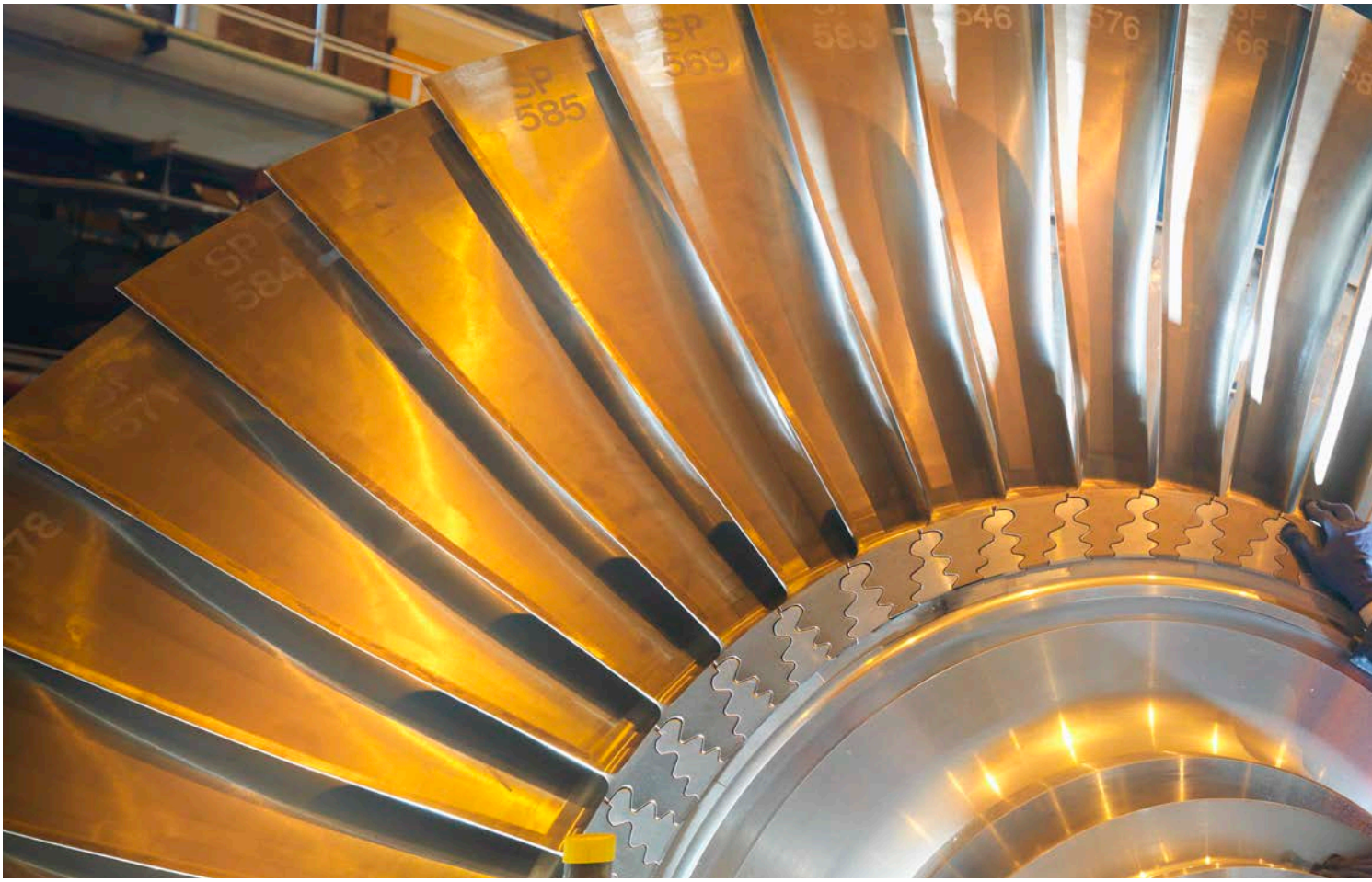
- 5 pC/g sensitivity
- Temperatures up to 1200 °F (649 °C)



EXTREME TEMP CHARGE OUTPUT ACCELEROMETER

MODEL EX611A00

- Featuring shear mode sensing element vs. compression mode
- Temperatures to 1200 °F (649 °C)



COMBUSTION INSTABILITY PRESSURE SENSORS



EXTREME TEMPERATURE PRESSURE SENSOR

MODEL 176A02

- Sensitivity: 6pC/psi
- Measurement Range: 725 psi pk
- Frequency Range: Up to 20 kHz



EXTREME TEMPERATURE PRESSURE SENSOR

MODEL 176A03

- Sensitivity: 16 pC/psi
- Measurement Range: 290 psi pk
- Frequency Range: Up to 10 kHz



HIGH TEMPERATURE PRESSURE SENSOR

MODEL 176A04

- Sensitivity: 15.5 pC/psi
- Measurement Range: 300 psi pk
- Frequency Range: Up to 10 kHz



VERY HIGH TEMPERATURE PRESSURE SENSOR

MODEL 176A05

- Sensitivity: 52 pC/psi
- Measurement Range: 725 psi pk
- Frequency Range: Up to 8 kHz



VERY HIGH TEMPERATURE PRESSURE SENSOR

MODELS 176M03 and 176M09

- Sensitivity: 17 pC/psi
- Measurement Range: 20 psi pk
- Frequency Range: Up to 10 kHz



VERY HIGH TEMPERATURE PRESSURE SENSOR

MODELS 176M07 and 176M12

- Sensitivity: 17 pC/psi
- Measurement Range: 20 psi pk
- Frequency Range: Up to 6 kHz



SENSORS FOR GAS PIPELINE PUMPS & REFINERIES



4-20 MA VIBRATION SENSOR

MODEL EX64XB71

- Available in velocity or acceleration output
- ATEX / CSA approved with explosion proof conduit



ICP® PRESSURE SENSOR

SERIES 121A4X

- Mounts on well head & supply lines
- Rugged, case isolated sensor
- 1/4" NPT process fitting



4-20 MA PRESSURE SENSOR

SERIES 1503

- Mounts on the compressor
- Withstands sour gas environments
- 1/2" NPT fitting

CABLES & CONNECTORS



POLYURETHANE JACKETED

SERIES 052

- 2-conductor twisted pair with drain, shielded (-50 to +121 °F), with BNC connector to 2-pin MIL



ARMOR JACKETED

SERIES 048

- High temp FEP Cable, Armor Jacketed, 2-conductor twisted pair w/ drain, shielded (90 to +392 °F), with Right Angle 2-Pin MIL connector



FEP JACKETED

SERIES 053

- High temp FEP cable, 2-conductor twister pair, shielded (-85 to +392 °F), with 2-pin MIL connector



POLYURETHANE JACKETED, COILED

MODEL 050

- Coiled Polyurethane cable, 2-conductor twister pair, with 7-pin connector

BREAKAWAY SAFETY CABLE



SAFETY BREAKAWAY CABLE ASSEMBLY

MODEL 050LQ006LU

- 6 ft coiled 2-conductor polyurethane cable, with 2-socket MIL to 3-pin half breakaway connector



SAFETY BREAKAWAY CABLE ASSEMBLY

MODEL 052LV001AC

- 1 ft 2-conductor polyurethane cable, with 3-socket half breakaway connector to BNC plug

DATA COLLECTION ACCESSORIES

ENCLOSURES

- Consolidate up to 48 channels of outputs into a convenient, centralized location
- Helps extend cable life by reducing number of connections needed for measurements
- Improve efficiency with temperature & vibration outputs in the same enclosure



BNC TERMINATION BOX

SERIES 691A5X

- For use with data collectors that supply ICP® sensor power
- 1 to 4 input channels via terminal strip
- 1 to 4 output channels via BNC



SWITCH BOX

SERIES 691C4X

- For use with data collectors that supply ICP® sensor power
- Available with 6 or 12 input options.
- BNC output connectors for switched vibration & temperature signal



PORTABLE REFERENCE SHAKER

MODEL 699B02

- Conveniently calibrates permanently mounted accelerometers at the machine
- Verifies system performance
- Confirms operation of cables, switching devices & monitoring systems
- Outputs 1g pk or rms; operates at 159.2 Hz
- Can perform up to 1,600 operating cycles without loss of battery power



MOUNTING ACCESSORIES



EPOXY KITS

- Industrial grade adhesive for installing mounting pads
- Proven to withstand the demands of factory uses
- Applicator syringe helps decrease mess around measurement point



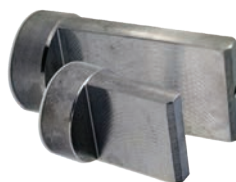
SPOT FACE TOOLS

- Do-it-yourself installation method to help keep costs low
- Multiple end-mill diameters to suit your specific application
- Easily use with any standard drill



MAGNETIC BASES & MOUNTING PADS

- Magnetic temporary installations during route data collection
- Mounting pads for permanent installation
- Styles for flat or curved surface mounting



MOTOR FIN FANS

- Easily take accurate measurements even in narrow spaces
- For use in both portable & permanent monitoring applications
- Multiple widths & lengths to fit your specific application



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IMI Sensors offers a wide range of industrial vibration sensors, bearing fault detectors, mechanical vibration switches, panel meters, cables, and accessories for predictive maintenance and equipment protection. For power generation and energy applications requiring precision measurements, IMI also offers pressure sensors and accelerometers.

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